

## Determination of the enthalpy of fusion of $K_3TiF_7$

K. Adamkovičová\*, L. Kosa, I. Nerád, I. Proks, J. Strečko

*Institute of Inorganic Chemistry, Slovak Academy of Sciences, 842 36 Bratislava, Slovak Republic*

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### Abstract

The enthalpy of fusion of  $K_3TiF_7$  at the melting temperature (1048 K) has been determined by treatment of the values measured using a high-temperature calorimeter in the DSC mode with a scanning rate of  $1\text{ K min}^{-1}$ . The value obtained was  $\Delta_{fus}H_m(K_3TiF_7) = 57 \pm 2\text{ kJ mol}^{-1}$ .

*Keywords:* Enthalpy of fusion; High-temperature calorimeter; Potassium heptafluorotitanate

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### 1. Introduction

The melts of the  $K_2TiF_6$ –KF–KCl system are possible electrolytes for the electrodeposition of titanium [1]. In this system, the binary compounds  $K_3TiF_7$  and  $K_3TiF_6Cl$ , with dystectic melting points, are formed. A knowledge of the enthalpies of fusion of  $K_3TiF_7$  and  $K_3TiF_6Cl$  increases the reliability of calculations of their dissociation degree and dissociation enthalpy, and makes it possible to calculate the equilibrium activity of the components of the  $K_2TiF_6$ –KF and  $K_2TiF_6$ –KCl systems. The values of the enthalpy of fusion of  $K_3TiF_7$  and  $K_3TiF_6Cl$  have not yet been determined experimentally. The aim of this work is the calorimetric determination of the heat of fusion of  $K_3TiF_7$ .

### 2. Experimental

The sample of  $K_3TiF_7$  was prepared by melting equimolar amounts of  $K_2TiF_6$  and KF, (analar grade (Merck)) in a platinum crucible. The enthalpy of the solid–liquid phase transition was determined using a high-temperature calorimeter, the Setaram

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\* Corresponding author.

HTC 1800 K, working in the DSC mode at a scanning rate of  $1 \text{ K min}^{-1}$ . A detailed description of the experimental procedure can be found elsewhere [2].

The sample (300.44 mg) of  $\text{K}_3\text{TiF}_7$  was sealed in a platinum crucible and put in the upper sintered alumina crucible of the calorimetric cell. The platinum crucible containing the reference standard (small pieces of sintered alumina) was placed in the lower sintered alumina crucible of the calorimetric cell. Both the sample temperature and the temperature difference between the upper and lower crucibles, which is proportional to the heat flow, were recorded during the measurements. The accuracy of the absolute temperature measurements was checked with respect to the crystallization temperature of KCl [3]; this was chosen because its crystallization temperature is close to that of  $\text{K}_3\text{TiF}_7$ . The differences between the checked and calibrated temperature values for KCl were  $1^\circ\text{C}$  and did not influence the error in the determination of the enthalpy of fusion by the method described in Ref. [2].

### 3. Results and discussion

The assumptions upon which the experimental data processing are based have been discussed in Ref. [2]. As a result of the evaluation of the measured data, the quantities  $Q_{\text{fus}}/\lambda_{\text{fus}}$  and  $Q_{\text{cryst}}/\lambda_{\text{cryst}}$ , respectively, were obtained.  $Q_{\text{fus}}$  and  $Q_{\text{cryst}}$  are the heat effects at melting and at crystallization of the sample, respectively, and  $\lambda_{\text{fus}}$  and  $\lambda_{\text{cryst}}$  are constants proportional to the heat-transfer coefficient. The arithmetic means  $\langle Q_{\text{fus}}/\lambda_{\text{fus}} \rangle$  and  $\langle Q_{\text{cryst}}/\lambda_{\text{cryst}} \rangle$  at melting and at crystallization of  $\text{K}_3\text{TiF}_7$  are given in relation to the respective values of the calibration material, KCl, reported in Ref. [3]. Because the temperatures of fusion of  $\text{K}_3\text{TiF}_7$  and KCl are close to each other (1048 K [1] and 1044 K [4], respectively), the assumption that  $\lambda_{\text{fus}}$  and  $\lambda_{\text{cryst}}$  are approximately the same for both salts is justified. It follows that the specific enthalpy of fusion or the enthalpy of crystallization of  $\text{K}_3\text{TiF}_7$  ( $\Delta_{\text{trs}}h$ ) can be calculated on the basis of the known value of this quantity for KCl, according to the relationship [2]

$$\frac{\left\langle \frac{Q_{\text{trs}}(\text{K}_3\text{TiF}_7)}{\lambda_{\text{trs}}} \right\rangle \frac{1}{m(\text{K}_3\text{TiF}_7)}}{\left\langle \frac{Q_{\text{trs}}(\text{KCl})}{\lambda_{\text{trs}}} \right\rangle \frac{1}{m(\text{KCl})}} = \kappa_{\text{trs}} = \frac{\Delta_{\text{trs}}h(\text{K}_3\text{TiF}_7)}{\Delta_{\text{trs}}h(\text{KCl})} \quad (1)$$

where trs denotes melting or crystallization,  $\langle \rangle$  is the arithmetic mean and  $m$  is the mass of sample.

Experimentally obtained values of  $Q_{\text{fus}}/\lambda_{\text{fus}}$  and  $Q_{\text{cryst}}/\lambda_{\text{cryst}}$  for  $\text{K}_3\text{TiF}_7$ , the values of the arithmetic means of these quantities for  $\text{K}_3\text{TiF}_7$  and KCl [3] and the values of the errors in their determination are presented in Tables 1 and 2. The errors in the arithmetic means of these quantities were calculated using the Student distribution at the level of reliability  $(1 - \alpha) = 0.95$ .

Introducing the values of  $\langle Q_{\text{fus}}/\lambda_{\text{fus}} \rangle$ , and  $\langle Q_{\text{cryst}}/\lambda_{\text{cryst}} \rangle$  for  $\text{K}_3\text{TiF}_7$  and KCl and the masses of the samples into Eq. (1), we obtain

$$\kappa_{\text{fus}} = 0.528 \pm 0.010; \quad \kappa_{\text{cryst}} = 0.552 \pm 0.016 \quad (2)$$

Table 1  
Experimental data  $Q_{\text{fus}}/\lambda_{\text{fus}}$  for  $\text{K}_3\text{TiF}_7$  and the values of  $\langle Q_{\text{fus}}/\lambda_{\text{fus}} \rangle$  for  $\text{K}_3\text{TiF}_7$  and KCl

Sample	$(Q_{\text{fus}}/\lambda_{\text{fus}})/(\text{K s})$					$\langle Q_{\text{fus}}/\lambda_{\text{fus}} \rangle/(\text{K s})$
$\text{K}_3\text{TiF}_7$	320	323	324	317	324	$322 \pm 4$
KCl						$509 \pm 7$ [3]

Table 2  
Experimental data  $Q_{\text{cryst}}/\lambda_{\text{cryst}}$  for  $\text{K}_3\text{TiF}_7$  and the values of  $\langle Q_{\text{cryst}}/\lambda_{\text{cryst}} \rangle$  for  $\text{K}_3\text{TiF}_7$  and KCl

Sample	$-(Q_{\text{cryst}}/\lambda_{\text{cryst}})/(\text{K s})$					$-\langle Q_{\text{cryst}}/\lambda_{\text{cryst}} \rangle/(\text{K s})$
$\text{K}_3\text{TiF}_7$	342	357	353	356	346	$351 \pm 8$
KCl						$531 \pm 9$ [3]

Their arithmetic mean is

$$\langle \kappa \rangle = 0.540 \pm 0.013 \quad (3)$$

Then, for the specific enthalpy of fusion of  $\text{K}_3\text{TiF}_7$ , one obtains

$$\Delta_{\text{fus}}h(\text{K}_3\text{TiF}_7) = \langle \kappa \rangle \Delta_{\text{fus}}h(\text{KCl}) = 191 \pm 5 \text{ kJ kg}^{-1} \quad (4)$$

The value of  $\Delta_{\text{fus}}h(\text{KCl}) = 353 \text{ kJ kg}^{-1}$  was taken from Ref. [4]. The error in  $\kappa$  and in  $\Delta_{\text{fus}}h(\text{K}_3\text{TiF}_7)$  was determined using Gauss's law of error propagation.

The molar enthalpy and molar entropy of fusion of  $\text{K}_3\text{TiF}_7$  at the melting temperature, 1048 K, are respectively

$$\Delta_{\text{fus}}H_{\text{m}}(\text{K}_3\text{TiF}_7) = 57 \pm 2 \text{ kJ mol}^{-1} \quad (5)$$

and

$$\Delta_{\text{fus}}S_{\text{m}}(\text{K}_3\text{TiF}_7) = 54 \pm 2 \text{ J mol}^{-1} \text{ K}^{-1} \quad (6)$$

The calorimetrically determined value of the enthalpy of fusion of  $\text{K}_3\text{TiF}_7$  is very close to that of the estimate of this quantity,  $\Delta_{\text{fus}}\hat{H}_{\text{m}}(\text{K}_3\text{TiF}_7) = 56 \text{ kJ mol}^{-1}$  (where  $\hat{\phantom{x}}$  indicates an estimate), calculated by Daněk and Matiašovský [1] who calculated the entropy of fusion of  $\text{K}_3\text{TiF}_7$  as the sum of the entropies of fusion of  $\text{K}_2\text{TiF}_6$  and KF, neglecting the entropy of mixing in the liquid phase. As the input data, they used the value of the estimate for the enthalpy of fusion of  $\text{K}_2\text{TiF}_6$ , obtained by the cryometric method on the basis of the analysis of the liquidus curve in the  $\text{K}_2\text{TiF}_6$ –LiF system [1].

When calculating  $\Delta_{\text{fus}}\hat{H}_{\text{m}}(\text{K}_3\text{TiF}_7)$  according to the procedure given in Ref. [5] by using the calorimetrically determined value of the heat of fusion of  $\text{K}_2\text{TiF}_6$  ( $\Delta_{\text{fus}}H_{\text{m}}(\text{K}_2\text{TiF}_6) = 21 \text{ kJ mol}^{-1}$  [6]) and considering the entropy of mixing in the liquid phase, we obtain practically the same value as in Ref. [1]. In this calculation, as in Ref. [1], we neglected the differences in the heat capacities of the liquid and solid phases

with regard to the small differences between the melting temperatures of KF,  $K_2TiF_6$  and  $K_3TiF_7$ . Another simplification was that the entropy of mixing in the liquid phase of  $K_3TiF_7$  composition had been calculated from the relation for the entropy of mixing in the formation of an ideal solution of composition  $K_3TiF_7$  from the melts KF and  $K_2TiF_6$ . This assumption is probably correct for AB compounds, the dissociation degree of which in the melt is close to 1, i.e. a high value. In this case the relation for estimation of the heat of fusion of a binary compound [5] will have the form

$$\Delta_{fus}\hat{H}_m(K_3TiF_7; 1048\text{ K}) \approx 1048\text{ K} \left[ \frac{\Delta_{fus}H_m(KF; 1127\text{ K})}{1127\text{ K}} + \frac{\Delta_{fus}H_m(K_2TiF_6; 1172\text{ K})}{1172\text{ K}} - 2R \ln 0.5 \right] \quad (7)$$

Introducing the value of the enthalpy of fusion of KF used in Ref. [1] and the value of the enthalpy of fusion of  $K_2TiF_6$  from Ref. [6] into relation (7), we obtain the following value for the estimate of the heat of fusion of  $K_3TiF_7$

$$\Delta_{fus}\hat{H}_m(K_3TiF_7; 1048\text{ K}) \approx 56.1\text{ kJ mol}^{-1} \quad (8)$$

The differences in the values of the enthalpy of fusion of  $K_2TiF_6$  used in the calculation of  $\Delta_{fus}\hat{H}_m(K_3TiF_7)$  in Ref. [1] and according to the procedure in Ref. [5] were practically compensated for by neglecting the entropy of mixing in the liquid phase in Ref. [1].

The small difference between the measured value of the heat of fusion of  $K_3TiF_7$  and that calculated by using the calorimetrically determined heat of fusion of  $K_2TiF_6$  is another proof for the relatively reliable estimation of the heats of fusion of binary compounds according to the procedures given in Ref. [5]. The estimate of the error in the calculation of the heat of fusion according to Ref. [5] is about  $\pm 20\%$ .

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